

011462



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K10112
Job Sheet 199231



Part No: K10112

Job Qty: 2 pcs

Part Name: Saddle, Skidtube 206



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/15/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI 9583 REV A, K10112 REV C IPP : E 00.06.14 Changed GHW part # (mpp 2063) EC IPP REV:F
11.09.23 PER REV.B DD VERF:EC IPP REV:G 11.11.14 AS PER DSI9583 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	8/30/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
120 QC 4	2 pcs	8/30/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	DAS 75 9-89
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	8/26/2019
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	2 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS 75 9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	8/26/2019
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	8/30/19	0.00 0.00	DC - 1 - B4B	AUG 26 2019
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	8/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	AUG 26 2019

DAS
75
9-89

8/26/2019

DAS
75
9-89

8/26/2019

AUG 26 2019

AUG 26 2019

68-6
77
DAS

68-6
77
DAS

Part Op 110 - (Pick Kit) -
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP K10112 PPP D206-642-

111 PPP D206-642-113

135 - (Document Control) Photocopy bluefile & type labels per PPP K10112 CHG003 FOR D206-642-112 CHG009 FOR D206-642-114 CHG004

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	16 Ea (6 ea)	110-Packaging 1 - Pick Kit	
AN4-6A	Bolt	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	
AN4C5A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	
AN5-10A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN5-11A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	
AN6-44A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	
D206-651-041	206 A/B Ground Handling Wheel	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D2652	Bushing	32 pcs (16 ea)	110-Packaging 1 - Pick Kit	
D2661-2	Saddle, RH, Fwd, Aft, Out	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2662-2	Saddle, LH Fwd, Aft, Out	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2712	Set Screw	20 pcs (10 ea)	110-Packaging 1 - Pick Kit	
D2884	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D2885	Saddle Spacer	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D3413-1	O-Ring	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
MS21042L3	Nut	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	
MS21042L4	Nut	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	
MS21042L6	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	
NAS1149C0463R	Washer (AN960C416)	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0363J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0463J	Washer	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0563J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0663J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	16	103	0
	AN4-6A	24	363	0
	AN4C5A	2	45	0
	AN5-10A	8	174	0
	AN5-11A	8	133	0
	AN6-44A	4	97	0
	D206-651-041	2	2	0
	D2652	32	249	0
	D2661-2	4	12	0
	D2662-2	4	21	0
	D2712	20	419	0
	D2884	4	14	0
	D2885	4	22	0
	D3413-1	2	3	0
	MS21042L3	16	1,974	0
	MS21042L4	24	2,419	0
	MS21042L6	4	244	0
	NAS1149C0463R	2	238	0
	NAS1149D0363J	16	1,369	0
	NAS1149D0463J	48	4,452	0
	NAS1149D0563J	16	1,782	0
	NAS1149D0663J	8	588	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY							
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function			
				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up				Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
				Completed By				Lead hand / Supervisor			
				QC / QA Coordinator							

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

ITEM	PART NUMBER	K10112	D206-642-112	D206-642-114
1	D206-651-D41	1	1	1
2	D2632	16	16	16
3	D2419-1	1	1	1
4	D2631-2	2	2	2
5	D1662-2	2	2	2
6	D2719	10	10	10
7	D2831	2	2	2
8	D2885	2	2	2
9	AN3-111	8	8	8
10	ANMO5A	1	1	1
11	AN4-81	12	12	12
12	AN5-7A		8	
13	AN5-10A	1		4
14	AN5-11A	1		4
15	AN5-11A	2	2	2
16	NAS-149D0363-I	8	8	8
17	NAS-149D0363-I	24	24	24
18	NAS-149D0363-I	8	8	8
19	NAS-149D0363-I	4	4	4
20	MS2192-2-3 (CR-1)	8	8	8
21	MS2192-2-3 (CR-1)	12	12	12
22	MS2192-2-3 (CR-1)	2	2	2
23	NAS-149D0363-I	1	1	1

C	ADDED ITEM COLUMN, ADDED ITEMS 13 & 14, QTY'S FOR ITEM 12 UPDATED.	AJS	11.11.10
B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	140	DRAWING NO.	REV. C
MFG. APPR.	EE	K10112	SHEET 1 OF 1
APPROVED	140	TITLE	SCALE
DE APPR.	140	SADDLE KIT	NTS
DATE	11.11.10	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	